

Work Order ID 154851

Thursday, December 22, 2016 10:44:57 AM

154851

Page 1

Item ID: D3849-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Run-On Landing Wearplate Aft for Float Skid tubes

Start Date: 12/22/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/30/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: 

Date:

DEC 22 2016

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3849

F

110

0.00

110

Large Fab

Large Fab

Memo

1.06

1- Weld D3901-045 bar to wearplate as per dwg D3849

304 S.S. Welding Rod

BATCH #:

134442

2- Transfer drill holes as per dwg

3- Cut excess bar material if necessary

4

17-01-24

JBL
Pto - 8

120

QC9- Inspect visual per QSI004- Fusion Welds

0.00

120

QC

Quality Control

Memo

0.00

④

17-01-27

DAS
9
9-89

DQA: shd Date: 2017-02-16

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: RM Date: FEB - 6 2017Work Order update only ☐

Work Order: <u>154851</u> Part No. <u>D3849-045</u> NCR No. <u>176259</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☒</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☒	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Page 2

DAS
38
3-28
JAN 30 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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154851

Page 3

Reference:

Stop *NR2*

160

Packaging

Packaging

Memo

LOCATION : FP002

0.01

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.07

Quality Control

x4 d Al 17/10/23

17/01/30

mf

17-1-30

DQA: _____ Date: _____



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Picklist Print

Thursday, December 22, 2016 10:45:27 AM

Page 1

Work Order ID: 154851

154851

Parent Item: D3849-045

D3849-045

Parent Item Name: Run-On Landing Wearplate Aft for Float Skid tubes

Start Date: 12/22/2016

Required Date: 12/30/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC
 12.09.11 AS PER DWG REV.D DD VERF:JLM IPP Rev:C 14.11.26
 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG
 REV.F DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3901-045		Manufactured	No				Each	0.0000		8			
										**			
										8	17-01-23		
										JMC			
D3901-045													
Wearbar Weldment													
D3849-5		Manufactured	No			110	Each	10.0000	1	4			
										**			
										17-01-23			
										JMC			
D3849-5													
Plate													
</													

DQA: _____ Date: _____



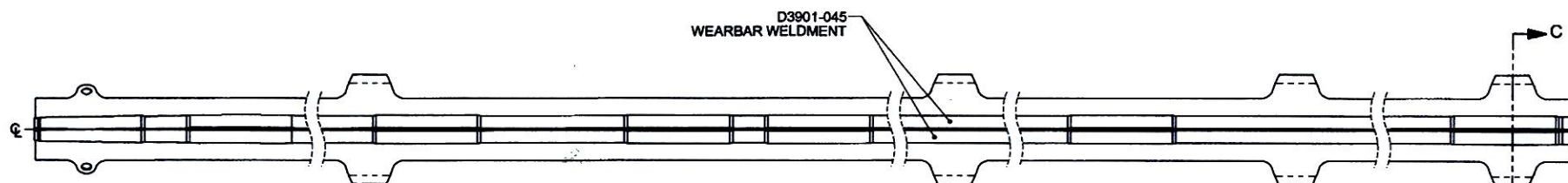
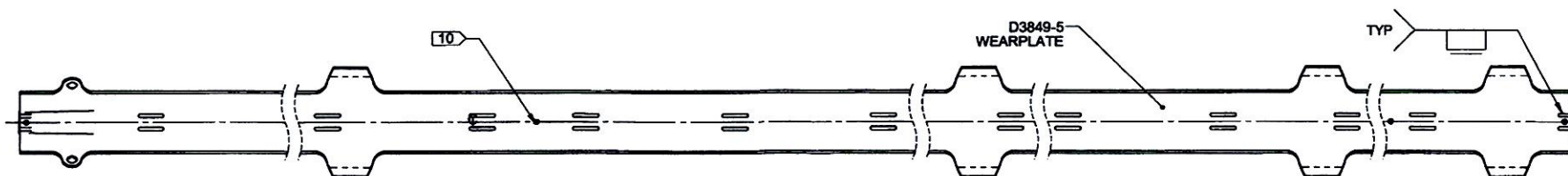
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QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																									

ITEM	QTY	P/N	DESCRIPTION
	X	D3849-045	AFT AFT WEARPLATE ASSY, FLOAT GEAR
1	1	D3849-5	WEARPLATE
2	2	D3901-045	WEARBAR WELDMENT



D3849-045 AFT WEARPLATE ASSY, FLOAT GEAR

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 154851



SECTION C-C

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 10.28 lbs
- 8) WELDING: PER QSI 004
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9.
- 10) TRANSFER DRILL $\varnothing$ 0.188 HOLES FROM D3849-5 WEARPLATE TO D3901-045 WEARBARS, AFTER APPLYING TEXTURED COATING

DEC 22 2016

RELEASED
2016-06-16

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	AJS	EUGENE, OR	
CHECKED	ML	DRAWING NO.	REV. F
MFG. APPR.	DD	D3849	SHEET 4 OF 10
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	16.01.05	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

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